

# Powermax105®

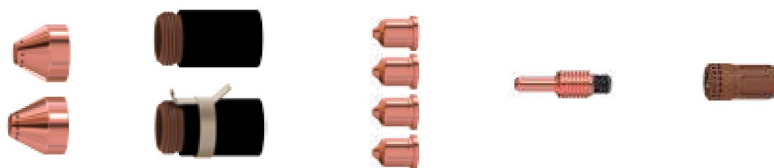
## Duramax™ hand/machine torch consumables



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag-cutting	Hand	45	220818 <sup>2</sup>	220854	220941 <sup>2</sup>	220842 <sup>2</sup> or 220777 <sup>1,2</sup>	220994
		65	220818 <sup>2</sup>		220819 <sup>2</sup>		
		85	220818 <sup>2</sup>		220816 <sup>2</sup>		
		105	220992 <sup>2</sup>		220990 <sup>2</sup>		

<sup>1</sup>For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).

<sup>2</sup>Consumable available in bulk packaging. See order information below.



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized	Machine	45	220817 <sup>2</sup> or 220955 <sup>3</sup>	220854 <sup>2</sup> or 220953 (ohmic)	220941 <sup>2</sup>	220842 <sup>2</sup> or 220777 <sup>1,2</sup>	220994
		65	220817 <sup>2</sup> or 220955 <sup>3</sup>		220819 <sup>2</sup>		
		85	220817 <sup>2</sup> or 220955 <sup>3</sup>		220816 <sup>2</sup>		
		105	220993 <sup>2</sup>		220990 <sup>2</sup>		

<sup>1</sup>For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).

<sup>2</sup>Consumable available in bulk packaging. See order information below.

<sup>3</sup>Deflector for unshielded cutting.



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Gouging	Hand/Machine	30-105	220798	220854	220991 <sup>2</sup>	220842 <sup>2</sup>	220994

<sup>2</sup>Consumable available in bulk packaging. See order information below.



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
FineCut®	Hand	45	220931	220854 or 220953 (ohmic)	220930 <sup>2</sup>	220842 <sup>2</sup>	220947
	Machine		220955 or 220948 (ohmic)				220994

<sup>2</sup>Consumable available in bulk packaging. See order information below.



## Duramax consumable kits

Language combinations available		English	French/English	English/French/ Italian/Spanish	Spanish/ Portuguese	English/Swedish/ Norwegian/Finnish	English/German/ Polish/Czech
All-in-one kit	Handheld	850992	850993	850994	850995	850996	850998
	Mechanized	850985	850986	850987	850988	850989	850991
FineCut® kit	Handheld	850930	850957	850953	850968	850955	850954
	Mechanized	850920	850951	850947	850952	850949	850958

## Duramax consumable bulk kits

Order quantity	25	25	25	25	25	25	25	25	10	10	10	10	
Bulk kit part number	228934	228767	228760	228759	228761	228762	228765	228797	228796	228798	228799	228763	228764
Contents	220777 electrode	220842 electrode	220816 nozzle	220819 nozzle	220930 nozzle	220797 nozzle	220941 nozzle	220990 nozzle	220991 nozzle	220992 shield	220993 shield	220817 shield	220818 shield



See pages 50-51 for current system part number information.